

HLZ 50-amp Relay Kit, 826-2038

Follow these steps to install the relay kit in an HLZ:

1. Remove power from the unit.
2. Remove the control cowling.
3. Remove the screws securing the relay bracket to the base of the unit and lift bracket relay.
4. Remove the wiring from the existing air-heat relay and its connections to the plate and latch relays.
5. Remove all relays from the bracket. Discard the existing bracket and the 18-amp air-heater relay.
6. Position the plate relay and latch relay on the new bracket, which must be used. The new air-heater relay is larger. **See figure 1.**
7. Cut the spade terminal from the white air-heater wire and crimp on a ring terminal.
8. Position the new air-heater relay on the bracket and route wires. **See figures 2 and 3.**
9. Attach the bracket to the bottom of the unit and test operation.
10. Replace cowling.

In Kit 826-2038		
Part #	Quantity	Description
807-4057	1	50-amp relay
106-4317	1	Bracket
819-6053	1	Instructions
	5	Wires
807-3425	1	Ring terminal



Figure 1: The kit is shown installed. The new air heat relay has a bigger footprint, necessitating the new bracket.

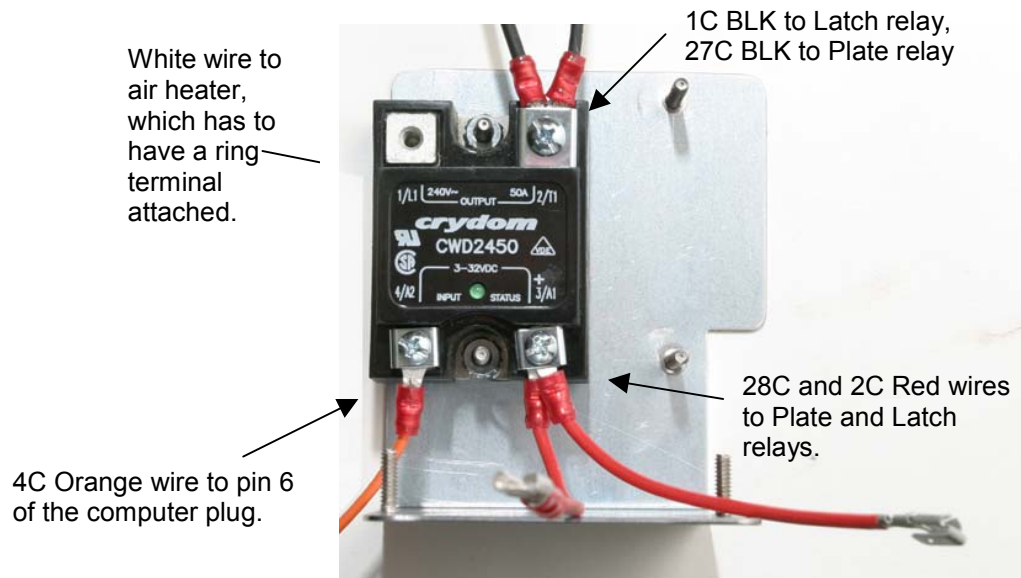


Figure 2: New relay shown with wire routing.

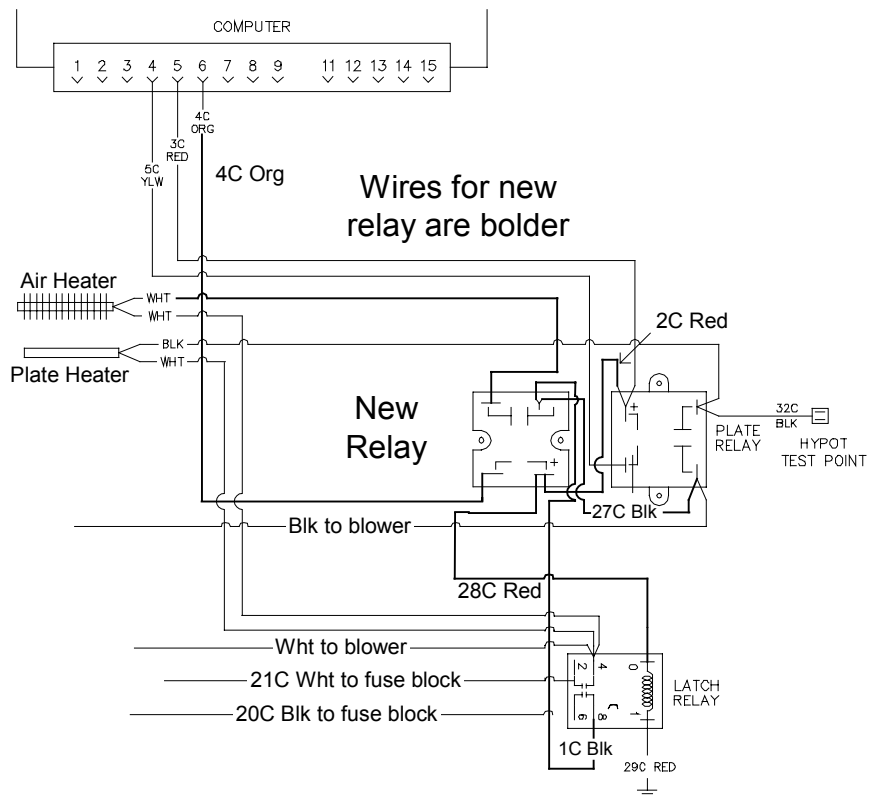


Figure 3: Simplified diagram of new relay installation.